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Please read this manual carefully before operating your outboard. This manual has been prepared to assist you in the operation, safe use, and care of your outboard. All of us at Mercury Marine took pride in building your outboard and wish you many years of happy and safe boating. Again, thank you for your confidence in Mercury Marine.

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OUTBOARD MOTOR INSTALLATION 90-859494R1 JUNE 2000 Page 1D-3 Installing Outboard Drilling Outboard Mounting Holes 1. Attach (tape) engine mounting template (located with the installation manual) to boat transom. IMPORTANT: If using "Transom Drilling Fixture" (part number 91-98234A2), use

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for dual outboard installation. e -Outboard mounting height (height from a point on the pedestal 48 mm [1-7/8 in.] above center of top mounting hole to the bottom of the boat transom). For heights over 56.0 cm (22 in.), a propeller designed for surfacing operation is usually preferred. f -Maximum boat speed (m.p.h.) anticipated. NOTICE

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